



专业纸袋机制造商
Professional paper bag machine manufacturer

瑞安新科机械有限公司 RUIAN XINKE MACHINERY CO.,LTD

Add:Ruian City ,Wenzhou City, Zhejiang Province ,China

XKJD-400可调式卷筒普通尖底纸袋机+2色在线印刷
XKJD-400 Adjustable Roll Feeding Common V Bottom Paper Bag Machine With
Tracking + 2 Colors Printing Online



样品图片SAMPLE PICTURE





性能与用途

本机用于原色纸或印刷好的卷筒纸，由本机一次性完成尖底纸袋制作。

本机可多种规格的纸袋，具有速度快，生产效率高，是纸袋生产的理想设备。

本机由卷筒放料（液压上料，自动纠偏，张力调节）、侧边上胶、印刷纸电眼跟踪、原纸成筒、定长牵引切断、袋底压痕开底、袋底上胶合底成型、出袋整理等组成。整机由PLC触摸屏集中控制，伺服电机控制纸袋长度。

Properties and uses :

This machine is used for primary color paper or printed web paper. It is used to make paper bags with pointed bottom at one time.


The machine can be used in various paper bags with high speed and efficiency. It is an ideal equipment for paper bag production.

This machine is composed of drum feeding (hydraulic feeding, automatic deviation correction, tension adjustment), side gluing, printing paper electric eye tracking,

base paper into cylinder, fixed-length drawing cutting, bag bottom indentation opening, bag bottom gluing forming, bag out finishing and so on.

The whole machine is controlled centrally by PLC touch screen and servo motor controls the length of paper bag.

技术参数 TECHNICAL PARAMETER (FOR V BOTTOM PAPER BAG MACHINE)

机 型 Model	XKJD400	
• 纸袋长度Paper bag length	• 120-480mm(L)	
• 纸袋宽度Paper bag width	• 70-260mm(W)	
• 纸袋厚度Paper thickness	• 40-80g/m ²	
• 机械速度Machine Speed	• 60-400pcs/min	
• 纸卷宽度Paper roll width	• 200-740mm	
• 插边宽度Insert Paper Edge	• 20-100mm(2M)	
• 整机功率Machine power	• 7.5kw	
• 整机重量Machine weight	• 1850kg	
• 整机尺寸Machine size	• 4640x1470x1700mm	

- This is our new design food paper bag making machine, which used for KFC, Mcdonald's like chips, bakery and so on.
- Automatic constant tension control for unwinding, Servo Motor system, motor for material feeding with inverter.
- Main motor with inverter
- The machine can be stop automatically once out of material.
- Wheel type gusset unit with motor driving.
- Closed type automatic glue application and forming system.
- Side lay working table, easy operation.

控制系统 Control System				
名称 Name	数量 Qty	产地 Original	品牌 Brand	图片 Picture
PLC运动控制器 PLC SPOT Control	1	中国 China	INOVANCE	
人机界面触摸屏 Touch Screen	1	中国 China	INOVANCE	

<p>SINCE 2000</p> <p>伺服电机 Servo Motor</p>	<p>1</p>	<p>中国 China</p>	<p>INOVANCE</p>	
<p>整袋计数器 Counter</p>	<p>1</p>	<p>中国 China</p>		
<p>低压电器 Low Voltage Electrical Appliances</p>	<p>1</p>	<p>中国 China</p>	<p>Zhengtai</p>	



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<p>SINCE 2000 气动元件Pneumatic components</p>	<p>1</p>	<p>中国 台湾 Taiwan</p>	<p>AirTAC</p>	
<p>变频器Inverter</p>	<p>1</p>	<p>中国 China</p>	<p>INOVANCE</p>	
<p>纠偏装置Rectifying device</p>	<p>1</p>	<p>中国 China</p>		
<p>印刷跟踪光电眼Printing Tracking Electric Eye</p>	<p>1</p>	<p>日本Japan</p>	<p>Panasonic</p>	

Machine parts Details:



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Technical parameter of 2 colors printing machine :



机型	Model of Machine	XK-2800 flexo printing machine (2 color)
最大印料宽度	Max.Width of Printing Material	800mm
最大印刷宽度	Max.Printing Width	760mm
印刷品长度范围	Length Range of Printed	191-914mm
印刷速度	Printing Speed	80m/min
版材厚度（包括双面胶袋）	Thickness of Plate (Including double-sided tape)	2.38mm
总功率	Total Power	10kw
机器重量	Machine Weight	200kg



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主要参数The main parameters

- 1、机器型号： 两色800型（800mm）
- 2、印刷材料： 纸、牛皮纸、无纺布、淋膜纸、薄膜、 铝箔、薄皮等
- 3、最大印刷宽度： 800mm
- 4、最大印刷长度： 191-914mm
- 5、机械印刷速度： 10-100m/m
- 6、印刷速度： 10-80m/m
- 7、版材厚度（包括双面胶）： 2.38mm
- 8、辊芯直径： 76mm
- 9、传动方式： 斜齿轮带动
- 10、印刷套色： 360度旋转
- 11、调节方式： 手动
- 12、主机采用变频器控制调速
- 13、印刷版材： 树脂胶版



1. Machine model: Two-color 800 type (800mm)
2. Printing materials: paper, kraft paper, non-woven fabric, coated paper, film, aluminum foil, thin leather, etc.
3. Max. Width of printing material: 800mm
4. Length range of printed: 191-914mm
5. Machine printing speed: 10-100m/min
6. Printing speed: 10-80m/min
7. Thickness of Plate (Including double-sided tape): 2.38mm
8. Inner diameter of paper core: ϕ 76mm
9. Transmission mode: driven by helical gear
10. Printing color: 360 degree rotation
11. Adjustment method: Manual
12. The host adopts frequency converter to control speed
13. Printing plate: Resin offset plate

产品介绍 Product Description

本机是用感光树脂软版作为版材的印刷机，俗称“苯胺印刷机”。适合卷筒纸、无纺布、聚乙烯、聚丙烯塑料袋等包装材料的印刷，是食品纸包装，超市手提袋、马夹袋、服装袋等包装的理想印刷设备。

This machine is a printing machine using photosensitive resin soft plate as the plate material, commonly known as "flexographic printing machine". It is suitable for printing on roll paper, non-woven fabric, polyethylene, polypropylene plastic bags, and other packaging materials. It is an ideal printing equipment for food paper packaging, supermarket handbags, vest bags, clothing bags, etc.

性能及特点 Features

1. 操作简便，起动柔和，套色准确。
2. 计米器可根据要求设定印刷数量，到数自动停机，断料自动停机。
3. 手动起落印版滚筒，升降后油墨自动搅拌。
4. 网纹滚筒传墨，墨色均匀。
5. 可靠的干燥系统，配合高速运转，停机自动断路。
6. 360度连续可调的纵向对花装置。
7. 变频电机调速，适应不同印刷速度。
8. 版辊座上及收料架上均装有点动及停止按钮，便于装版时操纵机器。



1. Easy operation, soft start, accurate color registration.
2. The meter counter can set the printing quantity according to the requirements, and it will automatically stop when the number is reached, and it will stop automatically when the material is cut.
3. Manually raise and lower the printing plate cylinder, and the ink will be stirred automatically after lifting.
4. The anilox cylinder transfers ink, and the ink color is even.
5. Reliable drying system, coordinated with high-speed operation, will automatically cut off when the machine stops.
6. 360-degree continuously adjustable longitudinal register device.
7. Variable frequency motor speed regulation, adapt to different printing speeds.
8. Jog and stop buttons are installed on the plate roller base and the receiving rack to facilitate the operation of the machine during plate loading.

配置单 Main Specification List of 2 Colors Fabric Flexo Printing Machine

序列号 Number	品名 Product name	数量 Quantity	产地 Origin
主机单元 Main unit			
1	主电机（变频电机）5KW Main motor (frequency conversion motor)	1套(set)	中国力标 China LIBIAO
2	运墨电机0.75kw Ink transport motor	1套(set)	中国力标 China LIBIAO
3	主机变频器 Host inverter	1套(set)	中国 China
4	烘干风机0.55KW Drying fan	2套(set)	中国 China
5	铝导辊(表面氧化，动静平衡处理) Aluminum guide roller (surface oxidation, dynamic and static balance treatment)	1套(set)	中国定制 China Custom Made
6	金属网纹辊 Metal anilox roll	1条(set)	中国定制 China Custom Made
7	胶辊 Glue roll	一组(set)	中国 China
电控单元 Electronic control unit			
8	低压电器 Low-voltage electrical appliances	1套(set)	中国正泰 China ZHENGTAI
9	开关 Switch	1套(set)	法国施耐德 France Schneider

随机配件 Random Accessories

序号 Number	品名 Product name	数量 Quantity
1	活动扳手 Adjustable wrench	1把(set)



2	内六角扳手 Allen wrench	1套(set)
3	十字螺丝刀 Phillips screwdriver	1把(set)
4	油喷壶 Oil spray can	1个(set)
5	一字螺丝刀 Slotted screwdriver	1把(set)
6	电器开关 Electrical switches	2个(set)
7	接触器 Contactor	1个(set)
8	电热管 Heater	2条(set)
9	使用说明书 user's manual	1份(set)
10	变频器说明书 Inverter manual	1份(set)

注：本款机器所使用的采购件在设备升级或更新时，用不低于现有品牌质量的同级品牌替代，卖方将保留权利，不再另外通知。

Note: The purchased parts used in this machine will be replaced by a brand of the same quality not less than the existing brand when the equipment is upgraded or updated. The Seller reserves the right without further